



The 2019 Polaris 850 Patriot Blow Hole Instructions



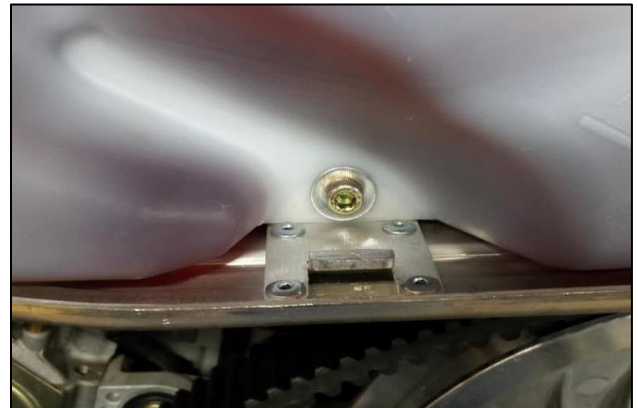
1. Start by removing the left hand side panel. Remove the oil tank retaining bolt. Save the flat washer and discard the bolt.



2. Using a 3/16" drill bit, carefully remove the rivets and bracket and discard both.
CAUTION: DO NOT PUNCTURE THE OIL TANK.



3. Place new bracket provided in the stock location. Place two steel rivets into the stock holes, then mark where to drill remaining two. Drill into the aluminum shelf and install rivets



4. Install the previously removed flat washer onto the new bolt and install into the new bracket, holding the oil tank in place.

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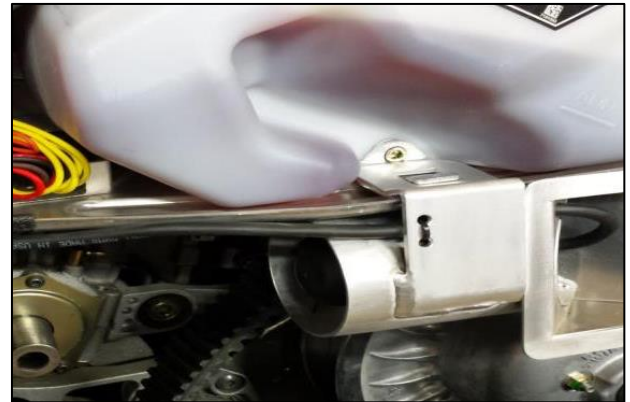
5. Drill a 3/16" hole in the aluminum shelf measuring 3" back from the front of the shelf.



6. Place wire holder onto the Blow Hole wire then rivet into place as shown.



7. Route harness up the frame to harness bag under the center console. Locate plug cap labeled **RCA ACCY POWER**. Remove cap and plug Blow Hole into Accy Plug as shown.



8. Mount Blow Hole as shown. Install side panel and remove outer graphic from panel. Wait for imprint to appear in panel foam. This will be a guide to drill out the outlet for the Blow Hole.

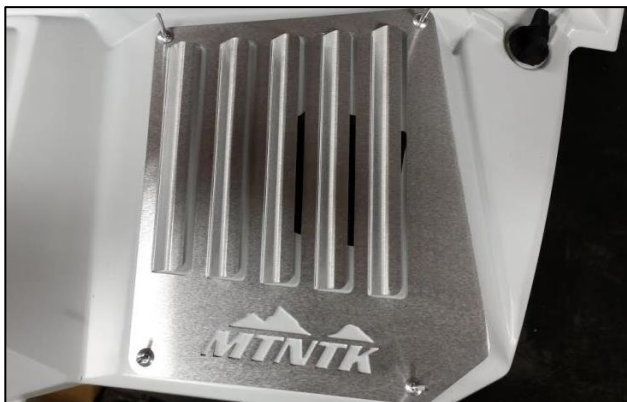


9. Using a straight edge, draw a line from corner to corner within the imprint shown.



10. Drill a pilot hole in the center of the X, then using a 3" hole saw, drill a hole.

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11. Install the vent plate to match body lines of the panel. Mark first, then drill and install the four aluminum expanding rivets as shown.

Disclaimer: Never attempt to adjust or run engine with side panel removed. Do not stick your fingers into the fan housing as it will cut or dismember. MTNTK Performance is not responsible for damages incurred by using this product or improper installation.

Kit Contents:

- 4 - 3/16" Aluminum Expanding Rivets
- 5 - 3/16" Steel Rivets
- 1 - Oil Tank Mounting Bracket
- 1 - Blow Hole Motor Assembly
- 1 - Side Vent Panel

*If there are any questions please contact:
MTNTK Performance
208-652-0122
orders@mtntkperformance.com*

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