MTNTK PERFORMANCE

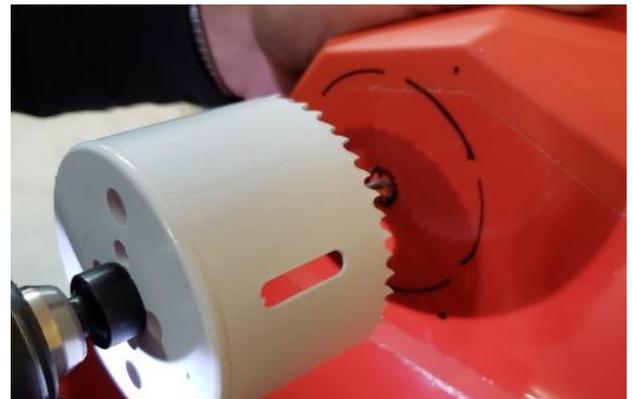# The '19 SKI-DOO 850 BLOWHOLE INSTRUCTIONS

1. Remove side panels, gauge console, hood, and the glove compartment. Find the accessory plug connection site on the PTO side and route the Blow Hole extension harness to the Factory Accessory plug

2. Route extension harness down and over the structure tube and onto the top of oil tank. Replace the hood and gauge console. Reconnect the headlights, gauge console and air-temp connectors back together.
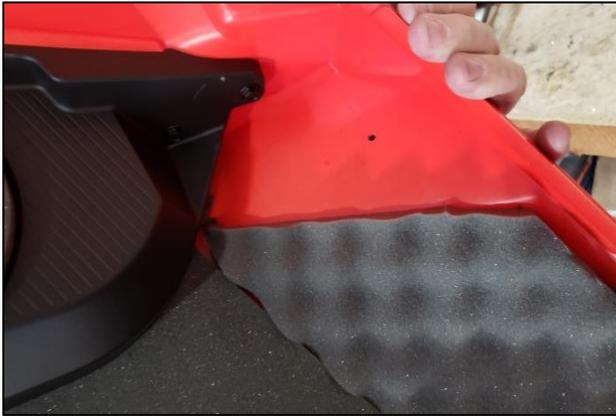

3. Hold face plate up to PTO side panel. Align top and back corner edges as shown. Using a silver marker or pen, mark holes to be drilled. Drill out the marked 3/16" holes. Insert rivets one at a time to hold face plate in place.

4. Using a silver marker or pen, mark the center of the fan opening. Remove faceplate and rivets. Using a 3" hole saw, cut out the fan opening using the traced out lines as a guide. De-bur the holes you have drilled.

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5. Remove foam from inside of your panel. Rivet Blow Hole in place with 3/16" expanding rivets.

6. Remove clutch cover from machine. Drill out the large head rivet on plastic shroud as shown.

7. Slip the Bracket in-between the aluminum clutch cover and the black shroud. Align bracket with hole of large head rivet previously drilled. Mark holes to be drilled out.

8. Using bracket as a guide cut aluminum clutch cover as shown. Install remaining 6 rivets with 2 being installed from the inside-out as shown.

9. Route Blow Hole wire away from clutches and plug into white harness connector.

Kit Contents:
- *4 – 3/16" Aluminum Expanding Rivets*
- *7 – 3/16" Steel Rivets*
- *1 – Extension Harness*
- *1 – Blow Hole Motor Assembly*
- *1 – Fan Vent Face Plate*
- *1 – Clutch Cover Bracket*

Disclaimer: Never attempt to adjust or run engine with side panel removed. Do not stick your fingers into the fan housing as it will cut or dismember. Mountain Tek Performance is not responsible for damages incurred by using this product or improper installation.

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